

Product Description

BAXT GLAZEfil is a fast drying self-smoothing polyester finishing glaze filler.

- Extremely fast sanding time
- Self-levelling
- Lightweight
- Almost no shrinkage
- Excellent adhesion

Product Code:

PBFGF

Description:

BAXT GLAZEfil Polyester Filler – 450ml + hardener

Product Data

Density	1.09 (+/- 0.03) kg/L
Colour	Light green
Gloss level	Matt



Surface Preparation

BAXT GLAZEfil has excellent adhesion on most surfaces and can be applied on:

- Mild and galvanised steel as well as aluminium after sanding and degreasing
- Sanded fibreglass, polyester putty, acrylic and epoxy primers and existing coatings that are in good condition

Application

Mixing Ratio	100 parts putty to 2 parts hardener, by weight. Stir thoroughly to achieve a smooth, consistent paste. Care should be taken to avoid creating air inclusions.
Sanding	Coarse sanding (dry): P100-P180 Finishing sanding (dry): P180-P320
Number of layers	BAXT GLAZEfil can be applied in several thin coats. After each coat the product should be cured. Do not exceed a thickness of 4mm.
Hardening time	16-20 minutes at 20°C. The curing time will significantly increase at temperatures below 20°C.
Pot life	4-6 minutes at 20°C
IR drying	5-7 minutes of short waves, depending on the filler thickness and the type of heater. Do not exceed 60°C. Wait at least 5 minutes before drying with an IR heater.
Attention!	Crumple the bag several times before use to get a homogeneous consistency.

Overcoating

BAXT GLAZEfil can be over coated with:

- 2K polyester fillers
- 2k polyester spray fillers
- 2K Acrylic fillers
- 2k epoxy fillers

General Application Notes

- Excessive use of hardener can cause bleaching of the topcoat
- PPE must be used
- Use in a well-ventilated area
- Always clean equipment immediately after use
- Refer to the MSDS before use

Storage

Store in sealed containers at temperatures between 15°C and 25°C.
Avoid freezing and keep it away from heat sources.

Safety

This product is intended for professional use only. Applicators and operators must undergo training, possess relevant experience, and have the necessary skills and equipment to safely and effectively use the products in accordance with BAXT's technical documentation. When using this product, applicators and operators should utilize appropriate personal protective equipment. This guidance is provided based on the current understanding of the product.

Disclaimer

The information presented in this document is provided to the best of BAXT's knowledge, drawing from laboratory testing and practical experience. As these products are utilized under circumstances beyond BAXT's control, BAXT can only assure the quality of the product itself and cannot guarantee anything beyond that. BAXT retains the right to alter the provided data without prior notice.

Users are encouraged to consistently seek guidance from BAXT for specific recommendations regarding the general suitability of this product for their requirements and particular application practices.